

Alliance Pipeline Pipeline Integrity

April 2009 

Integrity Starts Here

The Alliance Pipeline was built using the most advanced pipeline design and technology available, and we are committed to maintaining the system to provide a safe, efficient and environmentally responsible way to transport natural gas to our customers.

We are regulated by federal agencies in both the U.S. and Canada that require us to demonstrate and document that the integrity of our pipeline facilities is maintained at all times. We've designed an Integrity Management Program that serves as the cornerstone of our pipeline design, operating and maintenance plans. This program helps us manage the pipeline, ensuring that the pipeline and related facilities consistently operate safely and reliably. We regularly meet or exceed all pipeline requirements and regulations.

The integrity of our system also extends to our employees, who work in a culture that encourages high standards in excellence, leadership and accountability. From design and construction, to operations and maintenance, keeping our communities and our employees safe is top of mind for everyone who works on the Alliance team.

Safety By Design

The Alliance mainline system is made of high-strength steel and a heavy-wall pipe that is generally thicker than most other operating pipelines, making it more resistant to damage.

The outside of the pipe is covered with a protective coating and includes a state-of-the-art cathodic protection system that prevents metal from corroding. The inside of the pipeline has a special coating designed to help improve the flow of natural gas.

We continue to revise and enhance processes, applying the latest inspection technology to maintain our excellent pipeline integrity record. We are committed to extensive, regularly scheduled in-line inspections and above ground surveys of our entire system.



Our company-wide inspection program helps us monitor the condition of the pipeline on an ongoing basis, allowing us to take the appropriate and necessary steps to keep our system in top working order.

Working Together to Keep Our Communities Safe

Ongoing education and public awareness about the existence of pipelines and how to safely live and work near them is essential to effective damage prevention. We believe that collaboration between our employees and an informed public is key to ensuring public and pipeline safety. We communicate regularly with our neighbors, governments and emergency service personnel in the communities in which we operate.

We share our emergency response plan with our communities, and to keep the lines of communication open, we encourage ongoing dialog with our

www.alliance-pipeline.com





Alliance Pipeline began operations on December 1, 2000, transporting natural gas through a 2,311-mile pipeline system that collects gas in northeastern British Columbia and northwestern Alberta, running underground through Saskatchewan, North Dakota, Minnesota, Iowa, and terminating in Illinois, the heart of the U.S. Midwest. Alliance delivers more than 1.6 billion cubic feet per day of rich, high-energy natural gas to the Chicago market, enough to fuel the needs of approximately seven million average homes per day.

residents, distribute a newsletter twice a year and regularly participate in community events and activities.

Pipeline markers, displaying our toll-free emergency number (1-800-884-8811) are located at road crossings, fence lines, rail crossings and navigable watercourses. It is important to note that the pipeline markers do not indicate the exact location of the pipeline.

Call Before You Dig

If you see a marker, it means there is a pipeline nearby and that you need to "Call Before You Dig" to have the pipeline located and staked so you can safely carry on with your work. Having buried utilities located and marked by a qualified representative before you start work near the Alliance system is essential to effective damage prevention, and it's the law.



Pipeline

If you are planning work around our pipeline, call 811 from anywhere in the country. The call will be routed to the local One Call Center where they will determine which underground facilities are in the vicinity of your activity.

Contact numbers are always listed on our printed material and our website www.alliance-pipeline.com. You can call Alliance any time at 1-877-733-3183.



Know what's below.
Call before you dig.

- We are trailblazers.**
- We are innovators.**
- We are focused.**
- We are Alliance Pipeline.**

