

Alliance Pipeline Safety & Emergency Preparedness

August 2011 

Pipelines are, by far, the safest way to transport natural gas. And, in the unlikely event there is an emergency on the Alliance Pipeline system, we have a number of tested measures in place to ensure we can quickly respond.

Our emergency response plan focuses on the safety of our employees and the residents who live near our pipeline from British Columbia, Canada to the U.S. Midwest. Thanks to a sophisticated 24-hour surveillance system, we always know how the pipeline is operating and we're able to respond quickly to problems should they arise. We can remotely isolate any segment of the line where a problem is suspected, conduct a critical risk assessment and initiate the appropriate level of community alert and response.

Damage Prevention

Ongoing education and public awareness about the existence of pipelines and how to safely live and work near them is essential to effective damage prevention. We believe that collaboration between our employees and an informed public is key to ensuring public and pipeline safety. Our employees are highly skilled and well-trained, and we communicate regularly with our neighbors, governments and emergency service personnel in the communities in which we operate.

Pipeline markers, displaying our toll-free emergency number (1-800-884-8811) are located at road crossings, fence lines, rail crossings and navigable watercourses. It is important to note that the pipeline markers do not indicate the exact location of the pipeline.



Emergency Preparedness

We have one of the best safety and performance records in the natural gas transmission industry and are committed to the safety of each person living or working near the Alliance pipeline.

We share our emergency response plan with our communities, and to keep the lines of communication open, we encourage ongoing dialog with our residents and regularly participate in community events and activities.

In the unlikely event of an emergency, we are prepared to act quickly and effectively with local first-responders in each community (fire, police, ambulance and the county).



Alliance Pipeline began operations on December 1, 2000, transporting natural gas through a 2,311-mile pipeline system that collects gas in northeastern British Columbia and northwestern Alberta, running underground through Saskatchewan, North Dakota, Minnesota, Iowa, and terminating in Illinois, the heart of the U.S. Midwest. Alliance delivers more than 1.6 billion cubic feet per day of rich, high-energy natural gas to the Chicago market, enough to fuel the needs of approximately seven million average homes per day.

Call Before You Dig

If you see a marker, it means there is a pipeline nearby and that you need to "Call Before You Dig" to have the pipeline located and staked so you can safely carry on with your work. Having buried utilities located and marked by a qualified representative before you start work near the Alliance system is essential to effective damage prevention, and it's the law.



Pipeline

If you are planning work around our pipeline, call 811 from anywhere in the country. The call will be routed to the local One Call Center where they will determine which underground facilities are in the vicinity of your activity.



Contact numbers are always listed on our printed material and our website www.alliance-pipeline.com. You can call Alliance any time at 1-877-733-3183.

We are trailblazers.

We are innovators.

We are focused.

We are Alliance Pipeline.

