

Alliance Pipeline

Environmental Policy

POLICY STATEMENT

Alliance is committed to protecting the environment and being good stewards wherever we operate. We do this by striving for zero incidents; meeting or exceeding all applicable environmental regulatory requirements; proactively understanding and mitigating potential risks with the aim of pollution prevention; and by promoting continuous improvement of the Alliance Integrated Management System (AIMS) and processes to achieve higher standards of environmental stewardship.

This is accomplished by:

- Understanding the potential environmental impacts of our facilities and associated processes;
- Implementing an environmental protection program with processes and procedures that help to proactively manage hazards, potential hazards and risks;
- Training employee-partners to be aware of our environmental aspects and provide the processes so they can successfully complete their tasks in a manner that minimizes impact to the environment;
- Conducting audits and inspections to identify and mitigate environmental impacts;
- Monitoring employee-partners, contractors, and service providers to ensure compliance with regulations and procedures. It is a requirement of anyone working on our facilities that they know and follow the rules;
- Encouraging the reporting of hazards, incidents and regulatory violations without fear of retaliation as supported by our Corporate Code of Business Conduct;
- Preparing ourselves for environmental incidents so that we may respond safely, promptly and effectively;
- Reviewing our environmental performance regularly using measures defined by AIMS, industry, and our regulators; and
- Striving for continual improvement by reviewing risks, learning from our incidents, and regularly evaluating our environmental protection program and its performance.

Terrance Kutryk *President & CEO*

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